

**Garant**

**Indexable insert for turning VC.T 110304, for finish machining, Grade: HB7130-2**

**Order data**

Order number	261366 HB7130-2
GTIN	4062406750442
Item class	21G

**Technical description**

Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.2 - 1.5 mm
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Feed $f$	0.1 - 0.3 mm/rev.
Cutting speed $v_c$ main application	80 - 270 m/min
Main application	M
Number of changes/inserts	2
Grade	HB7130-2
Tolerance	M

Chip breaker	VS
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning